



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-3

Job Sheet 173544



Part No: D4635-3

Job Qty: 3 ea

Part Name: Aft Ceiling Panel, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/16/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV F SHEETS 15,17,18 IPP Rev. A New Issue 12/05/07 DL VERIFIED BY:JLM IPP Rev. B Dwg. Update 12/11/08 DL IPP Rev C Dwg. Uupdate 13/07/09 DL IPP Rev. D Dwg. Update, Material Change 13/12/18 DL IPP Rev. E Dwg. Update 14/01/09 DL IPP Rev F Dwg, update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	3 pcs		3/16/18	0.00	0.00	Purchasing		AT 18/03/21
140	Packaging	3 pcs		3/16/18	0.00	0.00	Packaging2		AT 18/03/21
150	QC	3 pcs		3/16/18	0.00	0.00	QC6		11 MAR 23 2018
170	Packaging	3 pcs		3/16/18	0.00	0.00	Packaging3		0.18/03/21 - 3-28
180	QC21-SA	3 Ea		3/16/18	0.00	0.00	QC21		21 MAR 27 2018
Part Op 140 - Receive & Inspect for Damage & Mat'l Certs									
Descriptions: 150 - QC6- All purchased or subcontracted products									
170 - Identify as per dwg & Stock Location:									
180 - QC21- Final Inspection - Work Order Release									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-3P	Aft Ceiling Panel, LH	3 pcs (1 ea)	110-Purchasing	5053622
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	28.1700 sf (9.39 ea)	110-Purchasing	5053623

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4635-3P	3	0	0
	MLEXS.093-F6006-07	28	511	0

Part Specifications

Specifications could not be found.

CONTAINER NO. 00000021

Aft Ceiling Panel, LH

PART NO: D4635-3

Serial No/Batch: S053624

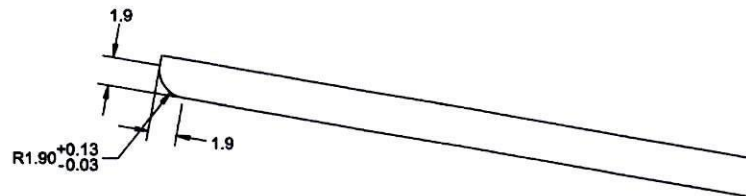
Revision:

Operation: **Packaging**

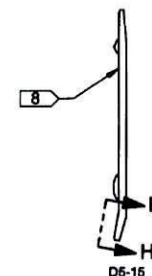
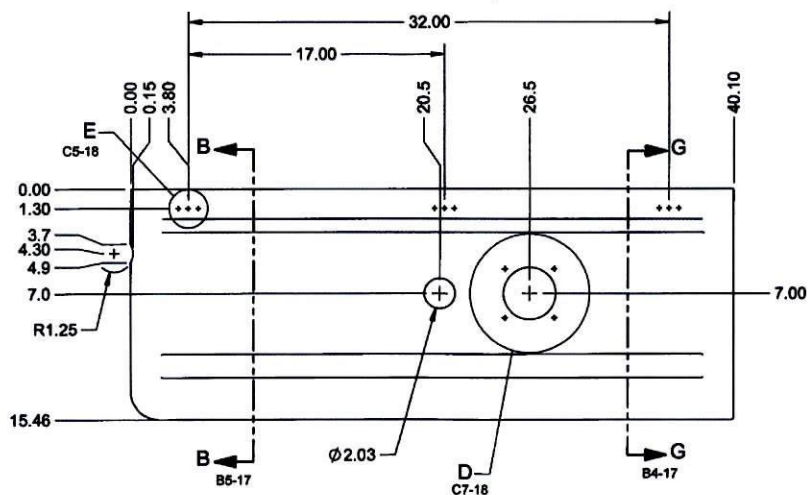
Change No:

Mfg Date: 03/21/18

Job No: 173544



SECTION H-H 82-15



D4635-3 LH, AFT CEILING PANEL

NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK
(REF DART SPEC MLEXS.093-F6006-07)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.66 lbs
- 8) TEXTURE ON THIS SIDE
- 9) TRIM D4635-3 PER TOOL DT9841
- 10) THERMOFORM D4635-3 PER QSI 022 USING DT9849 TOOL
MIN. THICKNESS AFTER FORMING:
RIDGES/EDGES = 0.060
ELSEWHERE = 0.070

RELEASED

2015 JAN 26

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AK	DRAWING NO.	REV. F
MFG. APPR.	DL	D4635	SHEET 15 OF 18
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OUTBOARD CEILING PANELS	NTS
DATE	14.11.28	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039190

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039190
PO Date: 3/5/18
Due Date: 3/16/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

copy
E-MAILED
MAR 05 2018

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4634-1P			Fwd, Center Ceiling Panel As Per DWG D4634 REV. G	Firmed	3/16/18 <i>04/06/18</i>	1 pcs	0 pcs	1 pcs	\$180.00/pcs	\$180.00
Line Item Note job# 173540											
2	D4634-3P			Middle, Center Ceiling Panel As Per Dwg D4634 Rev G	Firmed	3/16/18 <i>04/06/18</i>	1 pcs	0 pcs	1 pcs	\$180.00/pcs	\$180.00
Line Item Note job# 173541											
3	D4634-5P			Aft, Center Ceiling Panel As Per Dwg D4634-5 Rev. G	Firmed	3/16/18 <i>04/06/18</i>	2 pcs	0 pcs	2 pcs	\$180.00/pcs	\$360.00
Line Item Note job# 173542											
4	D4635-1P			Fwd Ceiling Panel, LH As Per Dwg D4635 Rev. F	Firmed	3/16/18 <i>04/06/18</i>	2 pcs	0 pcs	2 pcs	\$180.00/pcs	\$360.00
Line Item Note job# 173543											
5	D4635-3P			Aft Ceiling Panel, LH As Per Dwg D4635 Rev. F	Firmed	3/16/18 <i>04/06/18</i>	3 pcs	0 pcs	3 pcs	\$180.00/pcs	\$540.00
Line Item Note job# 173544											
										Grand Total:	\$1,620.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE

copy
CX

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 39190

SO # 022539

Part #	<u>D4635-3</u>	Qty.	<u>3</u>	Batch #	<u>-005</u>
Description	<u>AFT CEILING PANEL, LH</u>	Material usage	<u>1 SHEET</u>	Lot#	<u>M135322</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: MARCH 20, 2018 C O F C # 046

Page: ___ of ___

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